

WELDING DIRECT.co.nz

The Unimig Trade 250 combines professional welding performance and reliability without compromising your budget. It is designed for light to medium fabrication work and is ideal for workshop and rural applications. The Trade series is supplied with a heavy duty geared wire feed mechanism, and the SWF is supplied with 8 metre interconnecting cables and a completely enclosed WF2 wire feed unit helping to prevent dust and moisture fouling your wire and contaminating your weld.

5 *main transformer*
YEARS Warranty*

250Compact Includes:

Argon regulator, Gas Hose,
3 Metre Earth lead,
SB25 3 Metre MIG torch,
•(Optional 4 Metre)

250SWF Includes:

Argon regulator, Gas Hose,
8 Metre Earth lead,
SB25 3 Metre MIG torch,
•(Optional 4 Metre)



TECHNICAL SPECIFICATION

TRADE 250

PART NUMBER

KTS250

PRIMARY INPUT VOLTAGE

240V 1 Phase

WELDING CURRENT

30-250 Amps

VOLTAGE STEPS

14

DUTY CYCLE 40°C

30% @ 250 Amps 26.5V

60% @ 175 Amps 22.5V

100% @ 135 Amps 20.5V

WELDING VOLTAGE RANGE DC

15V – 26.5V

WIRE SIZE (mm)

0.6 – 1.0mm Ferrous

0.8 – 1.0mm Stainless Steel

0.8 – 1.2mm Aluminium

0.8 – 1.2mm Flux Cored

DIMENSIONS (mm)

445 x 890 x 780mm

WEIGHT (Kgs)

65 Kgs

UNIMIG pursue a policy of continuous research and development, and therefore reserve the right to change the specifications, or design, without prior notice.

* 3 year warranty on transformers, inductor and rectifier. 1 year warranty on PCB, and all other components, excluding MIG Torch, argon regulator and earth lead.